

Work Order ID 110588

Tuesday, January 02, 2014 1:28:54 PM

110588

Ship today

Page 1

Item ID: D350-567-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Exterior Window -015

Start Date: 1/2/2014 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 1/2/2014 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: mf Date: 14-01-02 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-567	E

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <u>M.R.</u>	0.00							
Document Control	Photocopy bluefile and create labels as per PPP D350-567-013 CHG002								

110	Packaging	0.00							
110									
Packaging	Memo	0.00							
Packaging	Pick Packaging Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								

1x **DAS**
28
9-89 14-01-2

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

(xc)

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Item ID: D350-567-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Exterior Window -015

Stop

NS2

Start Date: 1/2/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/2/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-013

Identify and Stock

Location: SHIP

1 8 14-01-02

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

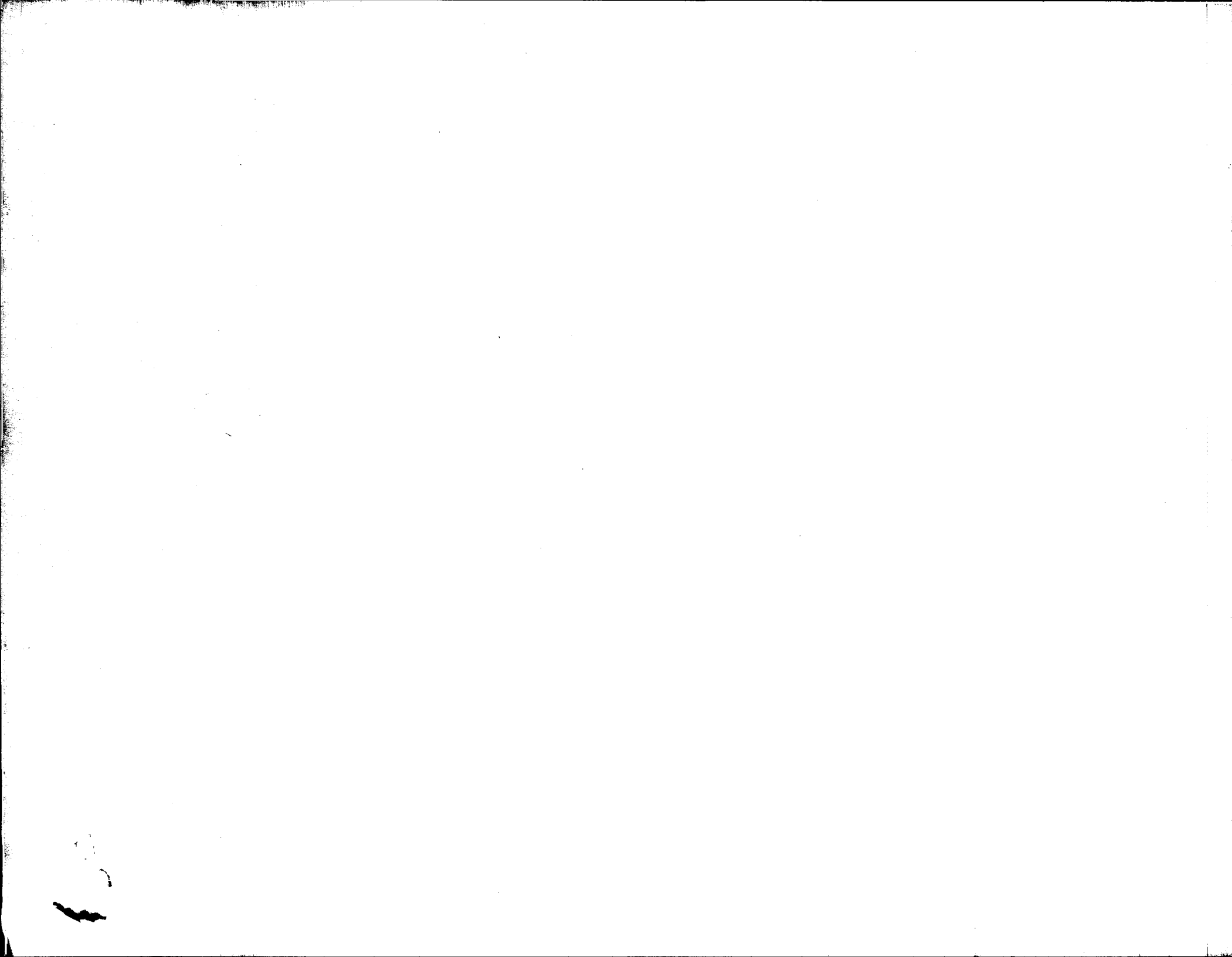
Memo

0.00

Quality Control

11-13-1 14-01-02

ME 14-01-02
17-10-1



Picklist Print

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Work Order ID: 110588

Parent Item: D350-567-013

Parent Item Name: Exterior Window -015

Start Date: 1/2/2014

Required Date: 1/2/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A04.04.13New issueKJ/RF
IPP Rev:B 08-10-07 as per revD DD verified by:EC
IIN REV.E DD VERF:JLM

IPP REV:C 13.10.15 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2125: Replacement Exterior Window For -015		Manufactured	No			110	Each	3.0000	1	1	DAS 28 9-89	14-01-2	DAS 8-89
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST208		3							
				98902		3							
D2126-0600 Seal-60.0" → 14/01/12		Manufactured	No			110	Each	0.0000	1	1	DAS 28 9-89		DAS 8-89
DT8439 TEMPLATE		Manufactured	No			110	Each	0.0000	1	1	DAS 28 9-89		DAS 8-89
EG-778150-550-ROL 7781 9oz Glass 50x125yd CUT 2 SQUARE YARDS		Purchased	No			110	sf	2,810.0000	18	19	DAS 28 9-89		DAS 8-89
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				CA		2810							
				123239		2							
				M127570		1245							
				M127701		1563							

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
-1-					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET